

# PRODUCT SPECIFICATION

## Model No: BOS-0603BC

For reference only.

Subject to change maybe necessary in a limited number of cases

| Descriptions:  |   |  |  |  |  |
|--|---|--|--|--|--|
| <ul> <li>Miniature Surface Mounted Chip LED</li> </ul> |   |  |  |  |  |
| Upward-lightning A<br>(0603 Package)                   | Upward-lightning And Surface Mounted Type<br>(0603 Package) |  |  |  |  |
| Emitting Color :                                       | Blue  |  |  |  |  |
| Viewing Angle :  | 120°  |  |  |  |  |







| CUSTOMER APPROVED<br>SIGNATURES | APPROVED BY   | CHECKED BY | PREPARED BY |
|---------------------------------|---------------|------------|-------------|
|                                 | Zheng.maoling | Lin.yankai | Liao.bin    |

Address: Xiangshui River, Economic

Development Zone, Daya Bay, Huizhou, Guangdong,516083 P.R. China

地址:广东省惠州市大亚湾响水河(516083)

电话:+86-755-89888888; +86-752-5118888 http://www.byd.com.cn





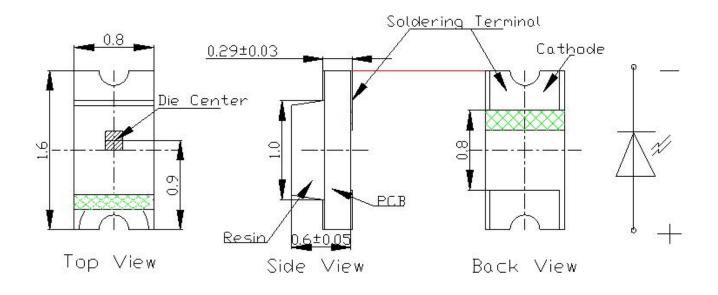
## ■Applications

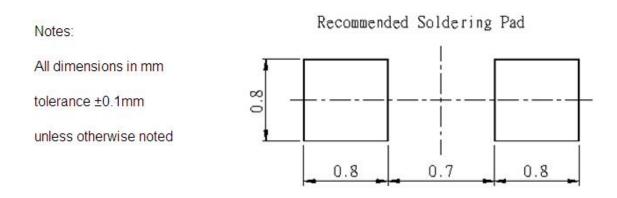
- •Mobile Phone,
- Back\_light
- •,Indicator...

## Device Selection Guide

| Model No.  | Chip     |                | Epoxy Color |
|------------|----------|----------------|-------------|
|            | Material | Emitting Color |             |
| BOS-0603BC | InGaN    | Blue           | Clear       |

## Package Outline Dimensions







| ■ Absolute Maximum Ratings(Ta=25°C)                                 |                  |                          |      |  |  |  |
|---|------------------|--------------------------|------|--|--|--|
| Items   | Symbol           | Absolute Maximum Ratings | Unit |  |  |  |
| Power Dissipation   | Pd               | 60                       | mW   |  |  |  |
| Forward Current(DC)   | ١ <sub>F</sub>   | 20                       | mA   |  |  |  |
| Peak Forward Current*   | I <sub>FP</sub>  | 100                      | mA   |  |  |  |
| Reverse Voltage   | V <sub>R</sub>   | 5                        | V    |  |  |  |
| Operation Temperature   | T <sub>opr</sub> | -40 ~~ +80               | °C   |  |  |  |
| Storage Temperature   | T <sub>stg</sub> | -40 ~~ +100              | °C   |  |  |  |
| Electrostatic Discharge   | ESD              | 1000                     | V    |  |  |  |
| Lead Soldering Temperature     T <sub>sol</sub> 260°C for 5 Seconds |                  |                          |      |  |  |  |

\*Pulse Width  $\leq 0.1$  msec and Duty  $\leq 1/10$ 

## ■Typical Electrical & Optical Characteristics (Ta=25°C)

| Items               | Symbol            | Condition           | Min. | Тур. | Max. | Unit |
|---------------------|-------------------|---------------------|------|------|------|------|
| Forward Voltage     | V <sub>F</sub>    | I <sub>F</sub> =5mA | 2.6  | 2.9  | 3.2  | V    |
| Reverse Current     | I <sub>R</sub>    | V <sub>R</sub> =5V  |      |      | 10   | μA   |
| Dominant Wavelength | λ <sub>D</sub>    | l⊧=5mA              | 464  | 468  | 473  | nm   |
| Luminous Intensity  | lv                | I⊧=5mA              |      | 32   |      | mcd  |
| 50% Power Angle     | 20 <sub>1/2</sub> | I <sub>F</sub> =5mA |      | 120  |      | deg  |

### ■ Forward Voltage Rank Limits (IF = 5mA)

| Code | Min | Max | Unit |
|------|-----|-----|------|
| 26   | 2.6 | 2.8 |      |
| 28   | 2.8 | 3   | V    |
| 30   | 3   | 3.2 |      |

### Dominant Wavelength Rank Limits (IF =5mA)

| Code | Min | Мах | Unit |
|------|-----|-----|------|
| BE   | 464 | 467 |      |
| BF   | 467 | 470 | nm   |
| BG   | 470 | 473 |      |

Notes: 1. Tolerance of measurement of forward voltage is  $\pm$  0.05V ;

2. Tolerance of measurement of luminous intensity is  $\pm 10\%$ ;

3. Tolerance of measurement of dominant wavelength is  $\pm 1.0$ nm

## Note: For long-term performance, the drive currents between 1 mA and 20 mA are recommended. If the drive currents is different with our condition ,Please contact our customer service.

## Luminous Intensity Rank Limits( IF =5mA )

|      | •   |     | · · · · · |
|------|-----|-----|-----------|
| Code | Min | Max | Unit      |
| D0   | 18  | 28  |           |
| E0   | 28  | 45  | mcd       |
| F0   | 45  | 72  |           |



## ■ Typical Electrical / Optical Characteristics Curves (Ta = 25<sup>°</sup>C Unless Otherwise Noted)

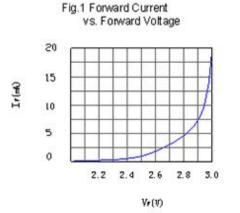


Fig.2 Relative Luminous Intensity vs. Forward Current

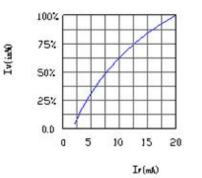


Fig.3 Relative Luminous Intensity vs.W avelength

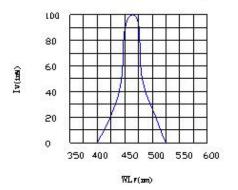
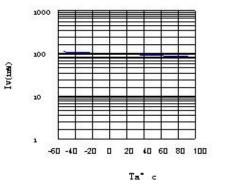
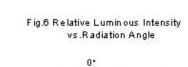
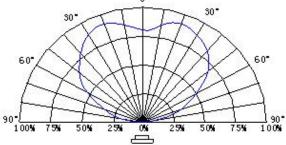
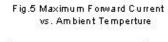


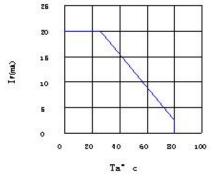
Fig.4 Relative Luminous Intensity vs.Ambient Temperature







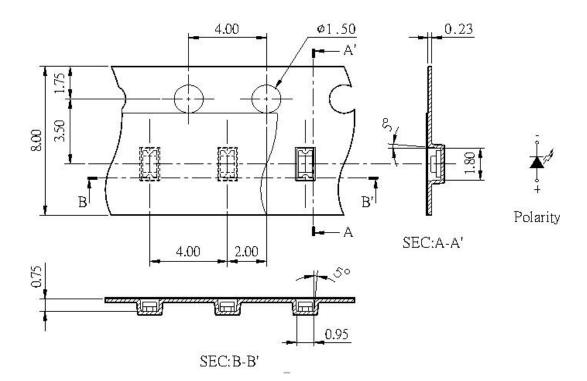


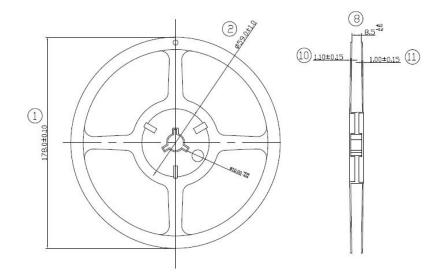




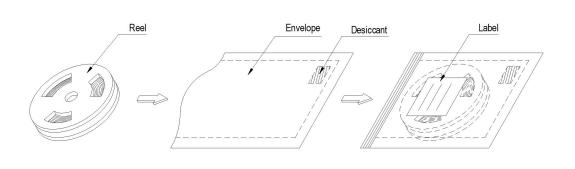
## Packing Specification

- 1. Packing Type: Reel and Anti-electrostatic Bag
- 2. Packing Standard Quantity: 4000pcs/Reel, 40kpcs/box. Note: The same Rank LED should be in the same box.









## 3. Label Form

| BOS-0603BC      |      |         |     |  |
|-----------------|------|---------|-----|--|
| SAP NO:         | L    | LED烘烤标识 |     |  |
|                 | 产品型号 |         |     |  |
| LOT NO:         | 客户料号 |         |     |  |
| VF(V):          |      | 日期/时间   | 责任人 |  |
| A HIND & BALLET | 拆封   |         |     |  |
| IV(mcd):        | 烘烤1  |         |     |  |
| VD (nm)         | 取料1  |         | -   |  |
|                 | 烘烤2  |         |     |  |
| Q'ty(pcs)       | 取料2  |         |     |  |

Notes:

SAP NO. :BYD Products Number

Custom P/N:Custom Molde Number

Q'TY: Packing Quantity

IV: Luminous Intensity

VF: Forward Voltage

WD: Dominant Wavelength



BOS-0603BC

## Reliability

1) Test Items and Results:

| Classifi-<br>cation | Test Item                   | Standard Test Method   | Test Conditions                    | Duration      | Units<br>Tested | Number<br>Of<br>Damaged |
|---------------------|-----------------------------|--|------------------------------------|---------------|-----------------|-------------------------|
| Life Test           | Operating Life Test         | perating Life Test<br>JIS7021:B4<br>MIL-STD-202:107D Ta=25°C±5°C,IF=20mA<br>MIL-STD-750:1026 |                                    | 1000 Hrs      | 22              | 0/22                    |
|                     | High Temperature<br>Storage | JIS7021:B10<br>MIL-STD-202:210A<br>MIL-STD-750:2031  | Ta=85℃±5℃                          | 1000Hrs       | 22              | 0/22                    |
|                     | Low Temperature<br>Storage  | JIS7021:B12  | Ta=-40℃±5℃                         | 1000Hrs       | 22              | 0/22                    |
| Environment Test    | Temp. & Humidity<br>Test    | JIS7021:B11<br>MIL-STD-202:103D  | Ta=85℃±5℃<br>RH=85%±5%RH           | 1000 Hrs      | 22              | 0/22                    |
| Environ             | Thermal Shock<br>Test       | JIS7021B4<br>MIL-STD-202:107D<br>MIL-STD-750:1026  | -10℃← - →80℃<br>5min 10sec 5min    | 100<br>Cycles | 22              | 0/22                    |
|                     | Temperature<br>Cycling Test | JIS7021:A3<br>MIL-STD-202:107D<br>MIL-STD-705:1051   | -40℃ ~25℃ ~80℃<br>15min 5min 15min | 100<br>Cycles | 22              | 0/22                    |
| Soldering<br>Test   | Resistance to soldering     |  | <b>Tsol=260±5</b> ℃, 10sec         | 1 time        | 22              | 0/22                    |

## 2) Criteria for Judge The Damage:

| Items              | Symbol         | Condition            | Criteria f          | or Judge            |
|--------------------|----------------|----------------------|---------------------|---------------------|
| Items              | Symbol         | Condition            | Min.                | Max.                |
| Forward Voltage    | VF             | I <sub>F</sub> =20mA |                     | initial value x 1.1 |
| Reverse Current    | I <sub>R</sub> | V <sub>R</sub> =5V   |                     | initial value x 1.1 |
| Luminous Intensity | lv             | I <sub>F</sub> =20mA | initial value x 0.7 |                     |



## ■Precautions For Use

### 1. Over -current -proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen)

## 2. Storage Caution

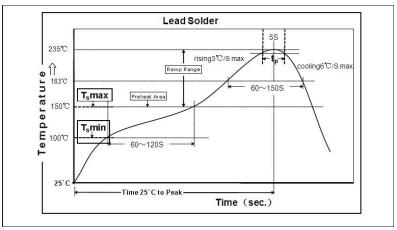
2.1 The storage condition in sealed bags: at 5-35  $\,^\circ\!C\,$  and <70% relative humidity.

- 2.2 After bags are opened, the devices must be mounted within 24 hrs at <60% relative humidity.
- 2.3 It will be better to bake all devices before soldering.
- 2.4 Devices must be baked before mounting, if
  - A, the color of humidity indicator card at point ">30%" is pink (the original color is blue);
  - B, the devices will be soldered over 2 times (including 2 times);
  - C, bags are opened over 24 hrs.
  - D. the stroge time (begin with QA date ) is over 3 months.

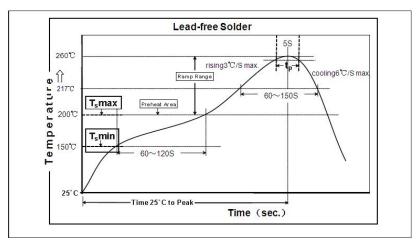
2.5 The bake condition: 24 hrs at 65  $^\circ\!\!\!C$   $\pm 5$   $^\circ\!\!\!C$  (12-48 hrs will be available if 24 is not suitable )

### 3. Reflow Soldering / Time

3.1 Lead Solder/Time



### 3.2Lead-free Solder/Time





### 4. Soldering Iron

- 4.1 When hand soldering, keep the temperature of iron below less 300°C less then 3 seconds
- 4.2 The hand solder should be done only one times
- 4.3 The basic spec is  $\leq$  5 sec. when the temperature of 260 °C, do not contact the resin when hand soldering

#### 5. Rework

- 5.1. Customer must finish rework within 5 sec. under 260  $^\circ\!\!\mathbb{C}$
- 5.2. The head of iron can not touch the resin
- 5.3. Twin-head type is preferred.

#### 6. Control method of LED devices Usage

1).Before baking, it is necessary to fill in the baking form that including detail information such as model and lot number of devices, starting and ending time of baking, operators, etc. Devices that have longest dehumidify time should be used previously for those baked over 24 hrs. LED products that will not use immediately should be vacuum sealed when the baking time is almost 72hrs. Devices must be baked before next soldering.

2).The baked devices must be mounted within 24 hrs. Devices each time get out from the oven should be mounted in 4 hrs.

3).Devices must be baked 24hrs at  $65 \pm 5$  °C if the exposure time is between 24hrs and 48 hrs. Bulk devices must be baked 12hrs at 125 °C in metal plate if the exposure time is over 48 hrs.

4).The soldering interval should be less than 24hrs if the PCB with devices will be SMT for two times. PCB with devices must be baked 24 hrs at  $65 \pm 5$  °C if the interval of two SMT is between 24hrs and 48hrs. Or PCB with devices must be baked 12 hrs at 100 °C to 125 °C if the interval of two SMT is between 24hrs and 48hrs.

### 7. Caution in ESD

7.1 Electrostatic discharge (ESD) and surge current (EOS) can damage LEDs.

7.2 An ESD wrist strap, ESD shoe strap or antistatic gloves must be worn whenever handling LEDs

7.3 All devices equipment and machinery must be properly grounded.

#### 8. RESTRICTIONS ON PRODUCT USE

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- BYD Semiconductor Company Limited exerts the greatest possible effort to ensure high quality and reliability. Nevertheless, semiconductor devices in general can malfunction or fail due to their inherent electrical sensitivity and vulnerability to physical stress. It is the responsibility of the buyer, when utilizing products, to comply with the standards of safety in making a safe design for the entire system, including redundancy, fire-prevention measures, and malfunction prevention, to prevent any accidents, fires, or community damage that may ensue. In developing your designs, please ensure that products are used within specified operating ranges as set forth in the most recent products specifications.



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